



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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D2618**Job Sheet 197875**

Part No: D2618

Job Qty: 120 pcs *70*

Part Name: Bushing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/18/19

Job Tracking No:

Due Date: 7/30/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B1 IPP Rev:F Re-format 05-11-22 JLM

Ship Via:

Bill of Materials**Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Hardinge - 1	120 pcs	7/30/19	7/30/19	0.13	11.17	Hardinge - 1	<i>B.M.</i>
120	QC 8	120 pcs	7/30/19	7/30/19	0.00	0.00	QC 8 - 12	
							QC 8 - 14	
							QC 8 - 17	
							QC 8 - 20	
							QC 8 - 25	
							QC 8 - 3	
							QC 8 - 32	
							QC 8 - 33	
							QC 8 - 35	
							QC 8 - 39	
							QC 8 - 4	
							QC 8 - 44	
							QC 8 - 45	
							QC 8 - 49	<i>mml 19/08/12</i>
							QC 8 - 58	
							QC 8 - 8	
							QC 8 - 9	
							QC 8 - 68	
							QC 8 - 67	
							QC 8 - 1 (A)	
							QC 8 - 47	
							QC 8 - 40	
							QC 8 - 52	
							QC 8 - 23	
							QC 8 - 57	
130	Packaging 3-1 - Stock - B4B	120 pcs	7/30/19	7/30/19	0.00	0.00	Packaging 3 - 1 - B4B	
							Packaging 3 - 2 - B4B	
							Packaging 3 - 3 - B4B	
							Packaging 3 - 4 - B4B	
							Packaging 3 - 5 - B4B	

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Container No: S203710



Part: D2618

Job No: 197875

Serial No/Batch: S203710

Revision:

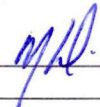
Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/08/19

Dart Aerospace Ltd.
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				Packaging 3 - 6 - B4B						
				Packaging 3 - 7 - B4B						
				Packaging 3 - 8 - B4B						
				Packaging 3 - 9 - B4B						
				Packaging 3 - 10 - B4B						
				Packaging 3 - 11 - B4B						
				Packaging 3 - 12 - B4B						
				Packaging 3 - 13 - B4B						
				Packaging 3 - 14 - B4B						
				Packaging 3 - 15 - B4B						
				Packaging 3 - 16 - B4B						
				Packaging 3 - 17 - B4B						
				Packaging 3 - 18 - B4B						
				Packaging 3 - 19 - B4B						
				Packaging 3 - 20 - B4B						
				Packaging 3 - 21 - B4B						
				Packaging 3 - 22 - B4B						
				Packaging 3 - 23 - B4B						
				Packaging 3 - 24 - B4B						
				Packaging 3 - 25 - B4B						
				Packaging 3 - 26 - B4B						
				Packaging 3 - 27 - B4B						
				Packaging 3 - 28 - B4B						
				Packaging 3 - 29 - B4B						
				Packaging 3 - 30 - B4B						
				Packaging 3 - 31 - B4B						
				Packaging 3 - 32 - B4B						
				Packaging 3 - 33 - B4B						
				Packaging 3 - 34 - B4B						
				Packaging 3 - 35 - B4B						
				Packaging 3 - 36 - B4B						
				140		QC 21 - SA	120 pcs	7/30/19	0.00 0.00	QC 21 - SA - 21
										QC 21 - SA - 70
										QC 21 - SA - 53
				Part Op 100 - 1-Turn as per Folio FA195 & Dwg D2618. Descriptions: 120 - (QC8- Inspect parts - second check) 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)						
				AUG 13 2019						
				Job BOM						
Part / Item	Component Name	Quantity	Operation	Container						
MDELNRINR0.750	Delrin Round Bar 0.75" Color: Black	30.9600 ft (.258 ea)	100-Hardinge - 1							
Job Allocations										
Operation	Component Part	Required	Inventory	Allocated						
100-Hardinge - 1	MDELNRINR0.750	31	37	0						
Part Specifications										
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments					
1	Bushing	3.100inches ± 0.010	3.110 3.090							
2	Bushing	0.500inches + 0.000 - 0.010	0.500 0.490							
3	Bushing	0.313inches + 0.020 - 0.000	0.333 0.313							

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					